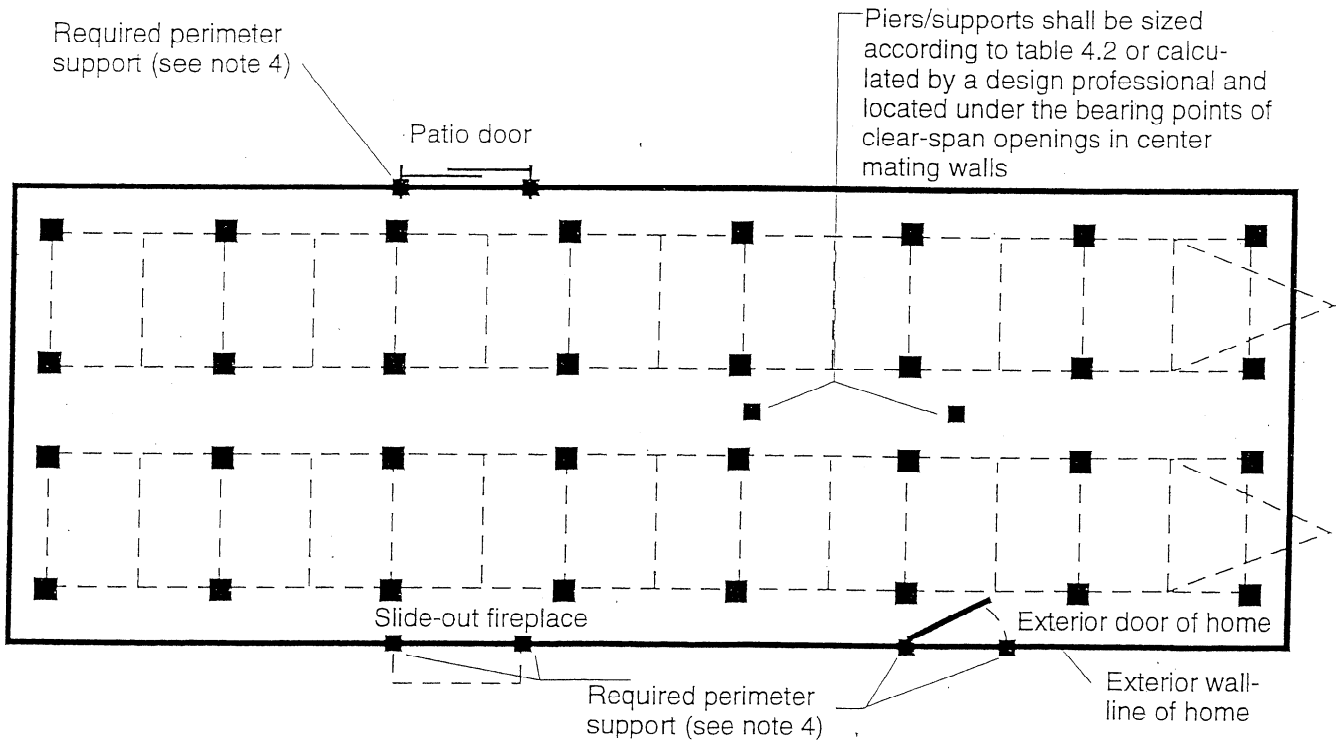


**Figure 4-2 -- Typical blocking diagram for single-section home when manufacturer's instructions are not available**

Note (applies to both figures 4-2 and 4-3) --

1. See table 4.1 for required pier capacity and spacing.
2. See table 4.3 and section 4.2 for footing requirements.
3. Piers shall be located at a maximum of 2 feet from both ends.
4. Place piers on both sides of entry doors and at any other openings greater than 4 feet in width, such as patio or atrium doors; under porch posts, fireplaces, and wood stoves; and under those places where heavy pieces of furniture such as pianos, organs, waterbeds, etc., may be placed.



**Figure 4-3 -- Typical blocking diagram for multisection home when manufacturer's installation instructions are not available**